RADIOACTIVE PRODUCTS FROM BORON CTR REACTIONS*

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Abstract—The nuclear reaction rates for ${}^{10}B(p,\alpha)^7Be$ and ${}^{10}B(p,\gamma)^{11}C$ have been measured by a thick target technique using proton energies from 75 keV to 3.0 MeV. The results are valid for proton temperatures near 3×10^9 K where the $^{11}B(p, 3\alpha)$ reaction has been suggested for power generatemperatures. tion. At this temperature, the rates $N_A \langle \sigma v \rangle$ are 2.66×10^7 and 8.3×10^2 cm³ g⁻¹ s⁻¹ for ⁷Be and 11C, respectively. As such, these rates suggest the possibility of serious radioactive contamination in using natural boron as a fuel in CTR devices. the excitation function at one angle to study reson-

Use of the exotic CTR reaction $^{11}B(p, 3\alpha)$ has been suggested for power generation (Weaver et al., 1972, 1973). A number of advantages result from this reaction, but the chief one is the lack of radioactive byproducts, either direct or from neutron induced reactions. Since, however, natural boron contains 19.78% ^{10}B , two radioactive byproducts will be present from reactions on this isotope. Enrichment procedures are of course feasible, but for a full evaluation of this problem the detailed nuclear reaction rates are needed for

10
B(p, α) 7 Be(β^{+}) 7 Li, (1)

10
B(p, γ) 11 C(β ⁺) 11 B. (2)

The nuclide ¹¹C is a positron emitter with a 20.4 min half-life, so the longer-lived 7Be (53.3 day half-life) is the main problem. The 7Li daughter of this decay has a 477 keV gamma ray with a 10.42% branch (Poenitz and Devolpi, 1973).

Most previous studies of the 7Be yield from proton bombardment of 10B have been at energies too high to be of interest to the CTR program (Bernstein, 1964; Jenkin et al., 1964; Ophel et al., 1962; Segel et al., 1966). The only data at sufficiently low beam energy are those of Overly and Whaling (1962), from 0.2 to 3.0 MeV. These data, however, were not of the total yield, but only for The object of the present investigation is to

measure the total cross sections for low energy

ances in the compound 11C system.

The method used is described in detail by Roughton et al. (1974). Basically, a thick natural boron target is bombarded with protons and the resulting radioactivity is then counted with a calibrated Ge(Li) detector. All beam energies were below threshold for the ${}^{11}\mathrm{B}(p,n){}^{11}\mathrm{C}$ reaction. The 10 min activity of 13N from carbon contamination of the target was separated by multiscaling the counts into eight successive spectra totaling 42 min 40 s. A least-squares analysis of the decay allowed the clear subtraction of this small contamination. The yield curves for 11C and 7Be are shown in Fig. 1, on the basis of a pure 10B target, and with the branching ratio for Be already included. (The yield as shown in the figure is defined to be "radioactive nuclei produced per incident proton.") The variable energy cyclotron of the Nuclear Physics Laboratory of the University of Colorado was used for the data points at 0.245 MeV (c.m.) and above. (This machine is normally used for proton beams of up to 27 MeV, but was operated in harmonic modes for these energies.) The point at 0.069 MeV (c.m.) was taken with the positive ion linear accelerator of the Electrical Engineering Department of the University

An analytic form was fitted to these yield curves,

protons on 10B, and to evaluate the thermonuclear reaction rate for the total production of radioactive 7Be and 11C.

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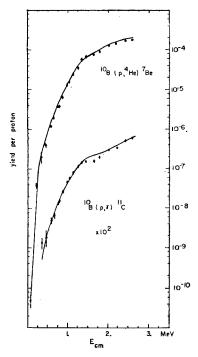


Fig. 1. The thick target yields for 'Be and '1'C production for protons incident on pure 10B are displayed. The curves are the numerical fits used for further analysis, as described in the text. The 10.3% branching ratio to the excited state of Li has been included for the 'Be yield.

embodying the energy loss rate for the protons, and is given by

Yield =
$$\frac{N_A}{M} \int_0^E \frac{\sigma(E')}{\frac{dE'}{dox}(E')} dE'$$
,

where

 N_A = Avogadro's number

M =molecular weight of the target

E = beam energy in MeV.

The forms for the cross section and energy loss are:

$$\sigma(E) = \frac{1}{E} \exp\left[a + \frac{b}{\sqrt{E}} + c\sqrt{E} + dE\right] \text{cm}^2,$$

$$\frac{dE}{dax}(E) = \frac{219(1 - e^{-10 \cdot 2E})}{E^{3/4}} \text{ MeV g}^{-1} \text{ cm}^2$$

where, in $\sigma(E)$, a, b, c and d are adjustable parameters. These parameters were varied freely to fit the yield curve which, for purposes of analysis, was broken up into several energy segments. A detailed physical interpretation does not seem possible for the final values of these parameters. The energy-loss expression is from Zaidins (1974).

The resulting fits are shown on Fig. 1, with resulting values of χ^2 per degree of freedom equal to 5·0 for 11 C and 2·3 for 7 Be. The known resonances in the 11 C system are broad (Overly and Whaling, 1962), and were incorporated into the smooth fits.

The cross section result from the above analysis is integrated over a thermal distribution of proton energies to provide the nuclear reaction rates, $N_A \langle \sigma v \rangle$. The result of this method has been compared to earlier results for the $^{12}\text{C}(p, \gamma)^{13}\text{N}$ reaction (Roughton *et al.*, 1974), and found to be consistent. The reaction rates are shown in Fig. 2, and listed in Table 1.

Uncertainties in the reaction rates arise from the experimental uncertainties on each data point, from discrepancies between fitted and measured points on the yield curve, and from uncertainties in the extrapolation to proton energies below 75 keV. For strong activities, the yield data points were reproducible to better than 5%. An inexact fit by the parameterization of the yield has a minor

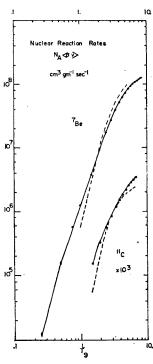
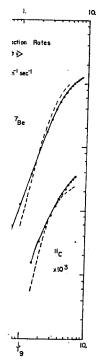


Fig. 2. The nuclear reaction rates $N_A(\sigma v)$ are shown as a function of T_0 , the temperature in 10^0 degrees of the proton distribution. The solid curves are fits to the data with the expression of Truran, and the parameters are listed in Table 2. These data are also listed as Table 1. The dashed line is the prediction of Fowler et al. (1967, 1974). The error bars reflect only the error in extrapolating the cross section data into the thermal distribution.

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Table 1. The reaction rates $N_A \langle \sigma v \rangle$ are given in cm³ g⁻¹ s⁻¹ for the 'Be and '11C yields, for various vaues of T_9 , the temperature in 10° K.

т ₉	7 _{Be}	11 _C
0.25	0.0121 × 10 ⁶	
0.50	0.156×10^6	
0.75	0.552×10^6	
1.0	1.271×10^{6}	
1.5	4.027×10^6	
2.0	9.16 × 10 ⁶	320
2.5	16.86 × 10 ⁶	551
3.0	26.63×10^6	834
3.5°	37.65×10^6	1147
4.0	49.15×10^6	1475
4.5	60.50×10^6	1809
5.0	71.30×10^6	2143
5.5	81.28 × 10 ⁶	2474
6.0	90.31 $\times 10^6$	2799
6.5	98.35 × 10 ⁶	3116
7.0	105.4×10^6	3423
7.5	111.5 × 10 ⁶	
8.0	116.8 × 10 ⁶	
8.5	121.2 × 10 ⁶	

influence on the reaction rate results due to the average over many points. The uncertainties on the reaction rates shown in Fig. 2 are those due to uncertainties in extrapolation only. The value assumed in the initial studies of boron burning (Weaver et al., 1972) was $36 \times 10^6 \,\mathrm{cm}^3 \,\mathrm{g}^{-1} \,\mathrm{s}^{-1}$ at $T_9 = 3$ (~260 keV), near our measured value of 26.6×10^6 .

For comparison, Fig. 2 also shows the reaction rates for ⁷Be and ¹¹C production using the expression of Fowler *et al.* (1967, 1974). These curves agree fairly well with the presently measured values, suggesting the reliability of their expressions. The curves of $N_4 \langle \sigma v \rangle vs$ T_9 have also been fitted to

Table 2. The parameters for the fit to the reaction rates are given using the form of Truran (1972).

	¹⁰ B(p,α) ⁷ Be	¹⁰ B(p,y) ¹¹ C
A	-30.240 ± .104	19.372 ± .048
В	-17.188 ± .187	-15.977 ± .113
C	1.094 ± .062	0.218 ± .087

a convenient parameterization (Truran 1972):

$$N_A \langle \sigma v \rangle = \frac{1}{T_9^{3/2}} \exp \left[A + B T_9^{-1/3} + C T_9^{-1} \right].$$

The resulting parameters A, B, C are listed in Table 2.

With the reaction rates now measured for both $^{10}\mathrm{B}(p,\alpha)$ and $^{11}\mathrm{B}(p,3\alpha)$ (quoted by Weaver et al., 1973), the production rate of $^{7}\mathrm{Be}$ may be computed for a given reactor. If we assume, for example, that the fuel is natural boron, at a reaction temperature of $T_9=3$ then, for a 1 MW unit reactor, the rates are $\langle\sigma v\rangle$ $^{10}\mathrm{B}=4.43\times10^{-17}$ and $4.0\times10^{-16}\,\mathrm{cm^3\,s^{-1}}$ for $^{11}\mathrm{B}$. The energy release demands 5.26×10^{19} reactions/min for 1 MW. The ratios of rates and isotopic abundances then yield $\sim10^{18}\,\mathrm{^{7}Be}$ produced per minute, or $4\,\mathrm{Ci/min}$. For a $^{235}\mathrm{U}$ fission reactor with the same power output, Table 13-1 of Wilson and Jones (1974) gives $3\times10^{-3}\,\mathrm{Ci/min}$ of fission products per 1 MW unit.

Although this residual radioactivity is large, several mitigating factors make the problem less serious than it might appear. First, it is possible to depete the fuel of ¹⁰B. Also the chemical properties of beryllium make the ⁷Be easier to contain, and the mean dose per Curie of ⁷Be is less than most fission fragments. The half-life is one seventh of a year, compared to many years for some fission fragments. Finally there is also some chance to burn the ⁷Be itself in the reactor. A detailed evaluation of all these factors should be made before boron can be considered seriously as a CTR fuel.

In summary, the results reported here make it possible to compute the yields of two residual radioactivities resulting from the burning of natural boron fuel. The ⁷Be yield is shown to constitute a potential problem for power generation by such a reaction.

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